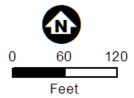
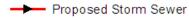


## Project Overview

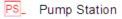








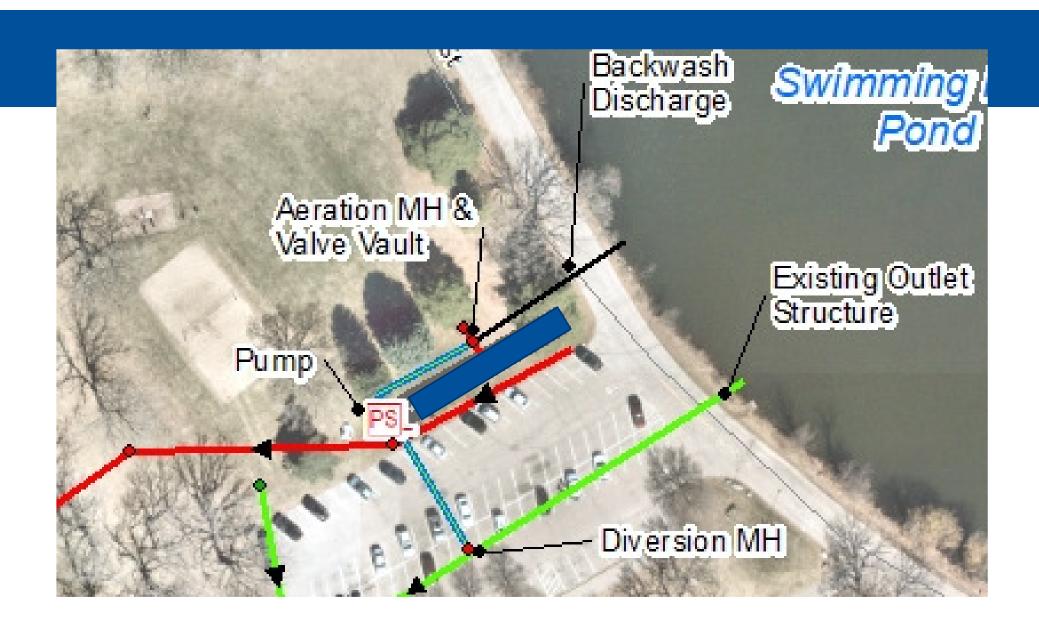
Storm Structure



Existing Storm Sewer

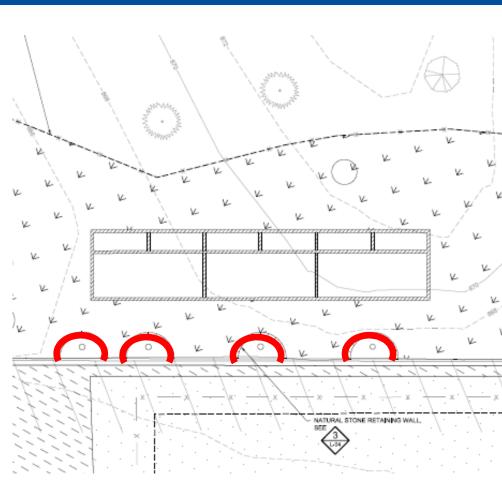
Inflow Pipe

---- Backwash

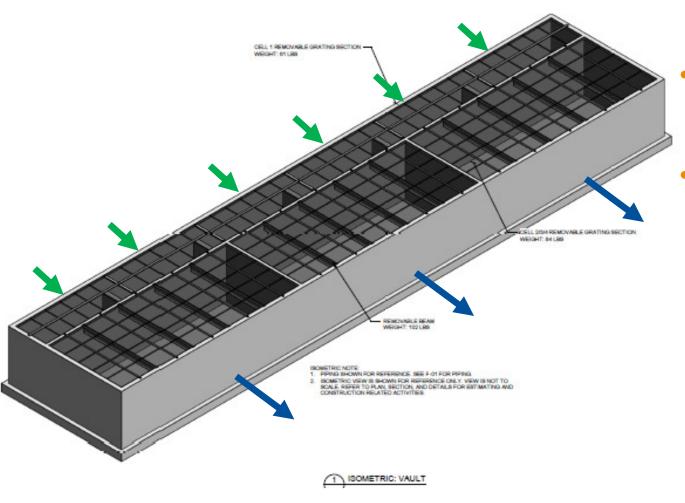




Previous Version



#### Isometric view of filter vault



Pretreatment cell(s)

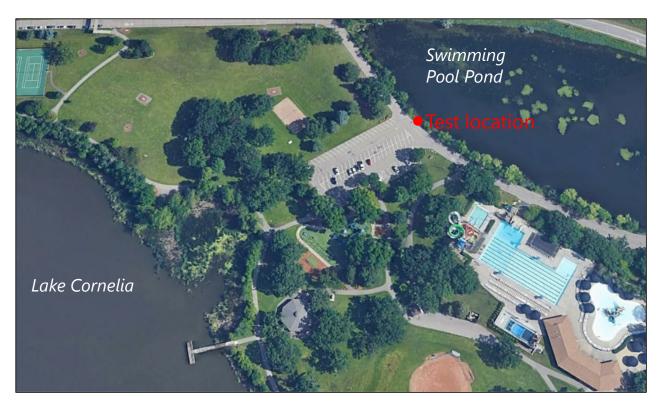
- Three filtration cells
  - Upflow filter design
  - Discharge pipe from each cell to monitor flow and water quality

# Opinion of cost

Design Concept	Concept-Design Opinion of Total Cost for Design/Construction	Concept-Design Opinion of Total Cost Range (-15%, +20%)
Design Concept #2A (November 2020)	\$1.2 million	\$982,000 - \$1.4 million

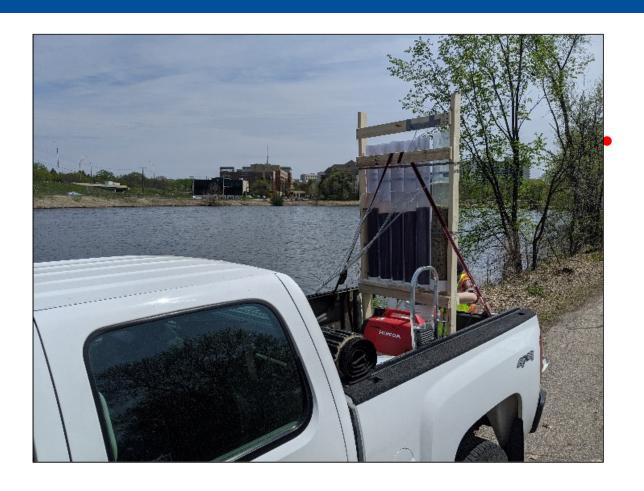
### Filtration Media-Column Testing

- Tested 10 media & media combinations
- Tests completed between May 3 and May 14
- Treated water directly from Swimming Pool Pond





## Filtration Media- Column Testing





#### Media Tested-Week 1

- Spent lime
- CC17 (crushed limestone)
- CC17 + Iron filings (ZVI)
- Granite Sand + Iron filings (ZVI)
- Granite Sand + 5% Activated Alumina (AASF50)
- East Alpina (waste iron ore)

Week 1

Spertline case

Col College Sand Solo Activated Alumbra under indicate in the case of the college of th



#### Media Tested-Week 2

- Granite sand + 20% East Alpina (waste iron ore)
- Granite sand + 20% Mesabi Select (waste iron ore)
- Granite sand + 20% Iron Sand 1
- Granite sand + 20% Iron Sand 2

Week 2

Sand 20% Lost Anima

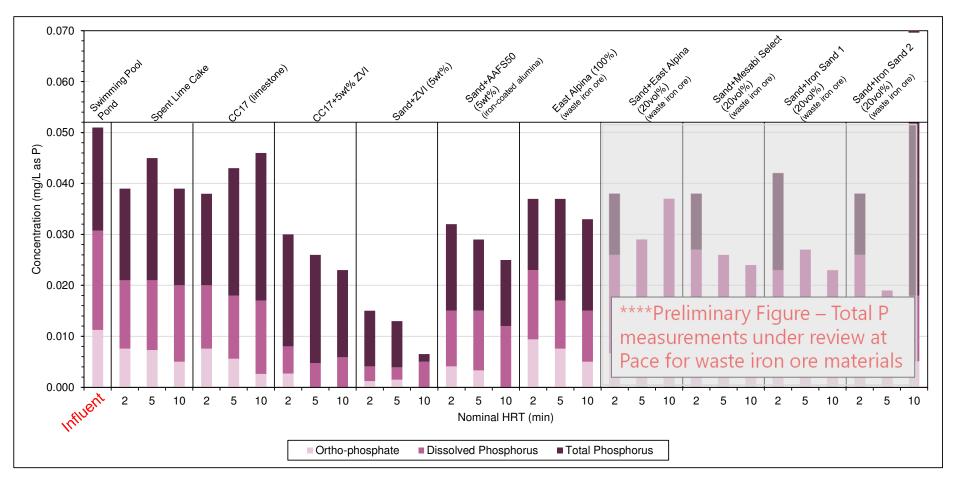
Sand 20% Mesali Sale to Sand 20% Iron Sand





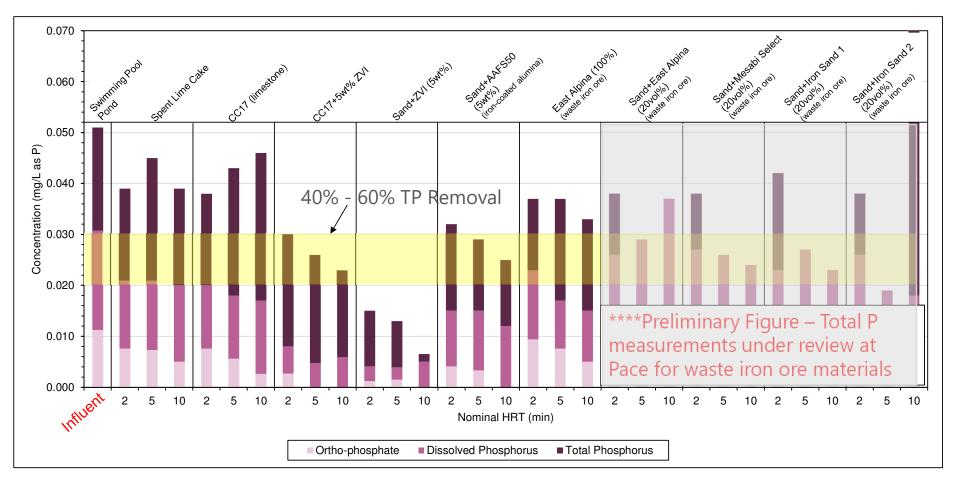
- Tested 3 hydraulic residence times per media (10, 5, and 2 min)
- 2 foot filter media depths
- Nutrients measured:
  - Field Reactive Phosphorus
  - Total and Dissolved Phosphorus
  - Orthophosphate
  - TKN

## Phosphorus Removal





## Phosphorus Removal





#### Column Media Tests

#### Conclusions

- Full-scale filter media selections:
  - Sand+Iron Filings (ZVI)
  - CC17+Filings (ZVI)
  - Sand+Activated Alumina (AAFS50)



